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# FLANGED FLOATING BALL VALVES

PRESSURE CLASS: ASME 150-600 SIZE RANGE : 1/2" - 10" API STANDARDS : 6D & 608 ASME B16.34





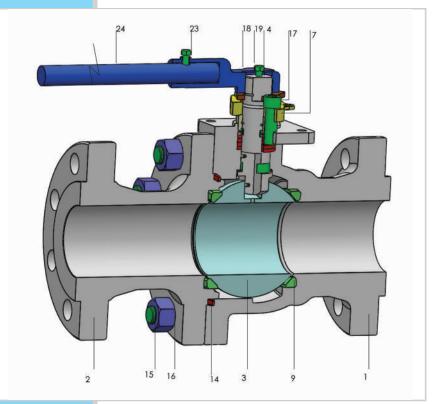
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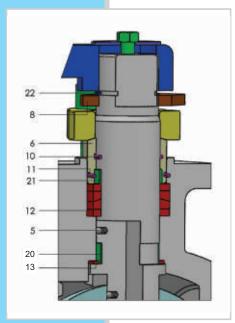


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# SPLIT BODY BALL VALVES





The Fastwell SPLIT BODY ball valves are designed, constructed and tested according to the most recent international standards, such as API, ASME, BS, DIN, etc.

- 1. Body
- 2. Cap
- 3. Ball
- 4. Stem
- 5. Anti-Static Spring And Ball
- 6. Gland Bushing
- 7. Gland Flange
- 8. Combination Lock Stop
- 9. Cavity Relieving Seat
- 10. Stem O-Ring
- 11. Gland O-Ring
- 12. Packing
- 13. Back Seat
- 14. Spiral Wound Gasket
- 15. Body Stud
- 16. Body Nut
- 17. Gland Screw
- 18. Stem Washer
- 19. Stem Bolt
- 20. Stem Bushing
- 21. Gland Bearing
- 22. Snap Ring
- 23. Handle Joint
- 24. Handle Bar

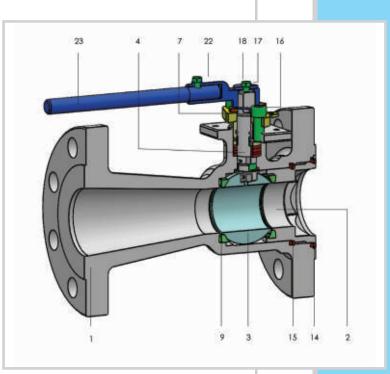
# **STANDARD FEATURES**

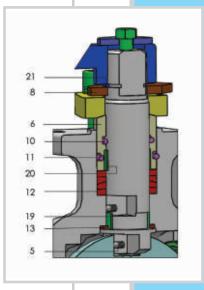


# UNI BODY BALL VALVES

The Fastwell UNIBODY ball valves are designed, constructed and tested according to the most recent international standards, such as API, ASME, BS, DIN, etc.

- 1. Body
- 2. Cap
- 3. Ball
- 4. Stem
- 5. Anti-Static Spring And Ball
- 6. Gland Bushing
- 7. Gland Flange
- 8. Combination Lock Stop
- 9. Cavity Relieving Seat
- 10. Stem O-Ring
- 11. Gland O-Ring
- 12. Packing
- 13. Back Seat
- 14. Graphite Gasket
- 15. PTFE Gasket
- 16. Gland Screw
- 17. Stem Washer
- 18. Stem Bolt
- 19. Stem Bushing
- 20. Gland Bearing
- 21. Snap Ring
- 22. Handle Joint
- 23. Handle Bar



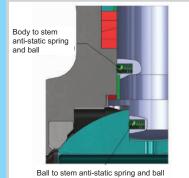


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# **STANDARD FEATURES**

# SPLIT BODY & UNIBODY BALL VALVES

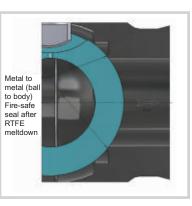


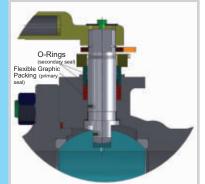
### Figure 1

Ball valves present a particular problem with the build up of static electricity around the ball. All Fastwell ball valves have anti-static devices which provides contact between stem and ball, and stem and body to eliminate static electricity.

# Figure 2

In the event of a fre the valve is required to make a downstream seal. Even after the disintegration of the RTFE seats, Fastwell ball valves have an excellent metal to metal seal.



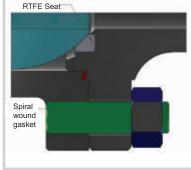


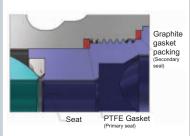
### Figure 3

The combination of stem packing and o-rings guarantee zero emissions even at low pressure. The primary seal is made out of fexible graphite, a material with extremely good resistance to fre conditions. The anti-blow out stem is inserted from inside the valve body.

### Figure 4

Special attention has been paid to the mechanical strength and sealing efficiency of the central fanged joint in the valve body.





### Figure 5 (unibody only)

The PTFE gasket packing acts as a primary seal for the Unibody ball valves. The secondary seal has been made out of fexible graphite, a material with extremely good resistance to fre conditions.

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# **ORDERING GUIDE**



# EXAMPLE: 4" FIGURE B150-1-BC-G2-L



4" CLASS 150 FLOATING BALL VALVE, FLG-RF, FULL BORE, A216 WCB BODY x 316SS

TRIM, RTFE SEAT, VITON-B O-RINGS, NACE, FIRESAFE, LEVER OP.

### 1. MODEL

A - FLOATING BALL, UNIBODY, REDUCED BORE B - FLOATING BALL, SPLIT BODY, FULL BORE C - FLOATING BALL, SPLIT BODY, REDUCED BORE

### 2. RATING

15 - CLASS 150 30 - CLASS 300 60 - CLASS 600 90 - CLASS 900 \* 150 - CLASS 1500 \* \* 1/2" - 1" SIZES ONLY

# 3. END CONNECTION

0 - RF FLANGED

7 - BUTTWELD (SCHEDULE REQUIRED)

9 - RING JOINT X - SPECIAL

### 4. TYPE

1 - FIRE-SAFE

# 5. MATERIAL (B ODY + TRIM)

<b>6. MATERIAL (SEAT)</b> G - RTFE	V - PEEK	X - SPECIAL
EC - LCC + LF2/ENP FC - LCC + F6A/13CR GC - LCC + 316	LC - CF8M + 316 MC - CF3 + 304L NC - CF3M + 316L	X - SPECIAL
DC - WCB + F6A/13CR	KC - CF8 + 304	RC - A890-6A + F55
CC - WCB + A105/ENP	JC - LCB + 316	QC - A890-5A + F53
BC - WCB + 316	IC - LCB + F6A/13CR	PC - A890-4A + F51
AC - WCB + 304	HC - LCB + LF2/ENP	OC - CN7M + A/20

# B - NYLON J - DELRIN E - DEVLON M - METAL

# 7. MATERIAL (O-RING SEAL)

1 - HNBR		6 - PTFE
2 - VITON-B	4 - EPDM	7 - GRAPHITE
3 - VITON-GLT	5 - AFLAS	X - SPECIAL

### 8. OPERATOR

L - HANDWHEEL OPERATOR

GO - WORM GEAR OPERATOR B - BARE STEM

### **9. SPECIAL REQUIREMENTS**

EB - EXTENDED BONNET

S - SUPPLY COMPLETE INFORMATION



# UNIBODY FLOATING BALL VALVE



**Construction:** Unibody, reduced bore, free foating ball, fre-safe certifed to API-607, blow-out proof stem, cavity relieving seats, anti-static device, designed and tested according to ASME B16.34, BS5351 and API-6D.

### Dimensions

Face to Face	ASME B16.10 Short Pattern
End Flange	ASME B16.5
Rating	ASME Class 150-300

# \*\*NACE MR-01-75 Certifed\*\*

# STANDARD MATERIALS

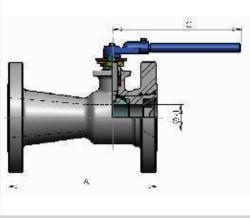
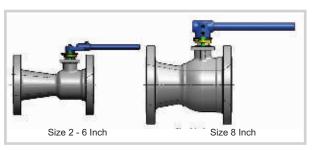


Figure Number	A150-1-BC-G2-L, A300-1-BC-G2-L	A150-1-LC-G2-L, A300-1-LC-G2-L
Body/Retainer	A216 WCB	A351 CF8M
Ball/Stem	316SS	316SS
Seats	RTFE	RTFE
O-Rings	Viton-B	Viton-B



# CLASS 150

Dimensions in inches

Valve Size	2" 50mm	3" 80mm	4" 100mm	6" 150mm	8" 200mm
Bore Size (d)	1.50	2.50	3.00	4.00	6.00
Face to Face (A)	7.00	8.00	9.00	10.50	11.50
Length of Lever (C)	10.50	10.50	15.30	19.20	-
Approx. Weight (lbs.)	16	28	54	84	160

# CLASS 300

### Dimensions in inches

Valve Size	2" 50mm	3" 80mm	4" 100mm	6" 150mm	8" 200mm
Bore Size (d)	1.50	2.00	3.00	4.00	6.00
Face to Face (A)	8.50	11.125	12.00	15.875	16.50
Length of Lever (C)	10.50	10.50	15.30	19.2	-
Approx. Weight (lbs.)	24	50	85	132	200

# SPLIT BODY FLOATING BALL VALVE



**Construction:** Split body, full bore, free foating ball, fre-safe certifed to API-607, blow-out proof stem, cavity relieving seats, anti-static device, designed and tested according to ASME B16.34, BS5351 and API-6D.

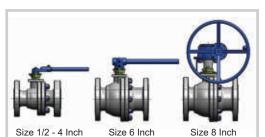
### Dimensions

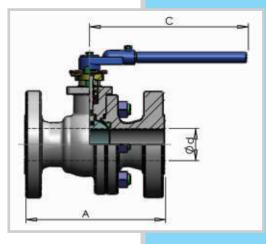
Face to Face	ASME B16.10 Long Pattern
End Flange	ASME B16.5
Rating	ASME Class 150-300

# \*\*NACE MR-01-75 Certifed\*\*

# STANDARD MATERIALS

Figure Number	B150-1-BC-G2-L, B300-1-BC-G2-L	B150-1-LC-G2-L, B300-1-LC-G2-L
Body/Cap	A216 WCB	A351 CF8M
Ball/Stem	316SS	316SS
Seats	RTFE	RTFE
O-Rings	Viton-B	Viton-B





### **Dimensions in inches**

Valve Size	1/2" 15mm	3/4" 20mm	1" 25mm	1-1/2" 40mm	2" 50mm	2-1/2" 65mm	3" 80mm	4" 100mm	6" 150mm	8" 200mm
Bore Size (d)	0.50	0.75	1.00	1.50	2.00	2.50	3.00	4.00	6.00	8.00
Face to Face (A)	4.25	4.625	5.00	6.50	7.00	7.50	8.00	9.00	15.50	18.00
Length of Lever (C)	6.02	6.02	8.66	9.84	9.84	13.78	13.78	18.11	31.50	-
Wheel Diameter (F)	-	-	-	-	-	-	-	-	-	24.00
Approx. Weight (lbs.)	5	7	10	20	26	35	56	80	172	378

### **Dimensions in inches**

Valve Size	1/2" 15mm	3/4" 20mm	1" 25mm	1-1/2" 40mm	2" 50mm	3" 80mm	4" 100mm	6" 150mm	8" 200mm
Bore Size (d)	0.50	0.75	1.00	1.50	2.00	3.00	4.00	6.00	8.00
Face to Face (A)	5.50	6.00	6.50	7.50	8.50	11.125	12.00	15.875	19.75
Length of Lever (C)	6.02	6.02	8.66	9.84	9.84	13.78	18.11	31.50	-
Wheel Diameter (F)	-	-	-	-	-	-	-	-	24.00
Approx. Weight (lbs.)	9	11	15	28	38	75	110	230	481

# CLASS 150

CLASS 300



# SPLIT BODY FLOATING BALL VALVE



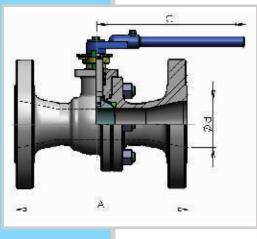
**Construction:** Split body, reduced bore, free foating ball, fre-safe certifed to API-607, blow-out proof stem, cavity relieving seats, anti-static device, designed and tested according to ASME B16.34, BS5351 and API-6D.

# Dimensions

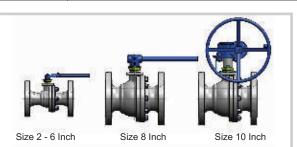
Face to Face	ASME B16.10 Short Pattern
End Flange	ASME B16.5
Rating	ASME Class 150-300

# \*\*NACE MR-01-75 Certifed\*\*

# STANDARD MATERIALS



L	Figure Number	C150-1-BC-G2-L, C300-1-BC-G2-L	C150-1-LC-G2-L, C300-1-LC-G2-L
L	Body/Cap	A216 WCB	A351 CF8M
L	Ball/Stem	316SS	316SS
L	Seats	RTFE	RTFE
L	O-Rings	Viton-B	Viton-B



# CLASS 150

### **Dimensions in inches**

Valve Size	2" 50mm	3" 80mm	4" 100mm	6" 150mm	8" 200mm	10" 250mm
Bore Size (d)	1.50	2.00	3.00	4.00	6.00	8.00
Face to Face (A)	7.00	8.00	9.00	10.50	11.50	13.00
Length of Lever (C)	9.50	9.50	13.80	18.10	29.50	-
Wheel Diameter (F)	-	-	-	-	-	24.00
Approx. Weight (lbs.)	21	48	69	124	189	446

# CLASS 300

### **Dimensions in inches**

Valve Size	2" 50mm	3" 80mm	4" 100mm	6" 150mm	8" 200mm	10" 250mm
Bore Size (d)	1.50	2.00	3.00	4.00	6.00	8.00
Face to Face (A)	8.50	11.125	12.00	15.875	16.50	18.00
Length of Lever (C)	9.50	9.50	13.80	18.10	29.50	-
Wheel Diameter (F)	-	-	-	-	-	24.00
Approx. Weight (lbs.)	30	58	97	208	370	581

# SPLIT BODY FLOATING BALL VALVE



**Construction:** Split body, full bore or reduced bore, free foating ball, fre-safe certifed to API-607, blow-out proof stem, cavity relieving seats, anti-static device, designed and tested according to ASME B16.34, BS5351 and API-6D.

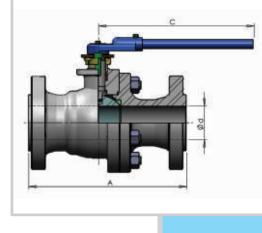
### Dimensions

Face to Face	ASME B16.10 Long Pattern
End Flange	ASME B16.5
Rating	ASME Class 600

# \*\*NACE MR-01-75 Certifed\*\*



Figure Number	B600-1-BC-B2-L, C600-1-BC-B2-L	B600-1-LC-B-B2-L, C600-1-LC-B2-L
Body/Cap	A216 WCB	A351 CF8M
Ball/Stem	316SS	316SS
Seats	Nylon	Nylon
O-Rings	Viton-B	Viton-B



Size 3/4 Inch FB Size 1.5 Inch FB - 1 Inch FB - 4 Inch RB

### **Dimensions in inches**

# CLASS 600 REDUCED BORE

CLASS 600 FULL BORE

Valve Size	Valve Size		3" 80mm	4" 100mm	6" 150mm
Bore Size (d)		1.50	2.00	3.00	4.00
Face to Face	RF	11.50	14.00	17.00	22.00
(A)	RTJ	11.62	14.12	17.12	22.11
Length of Lever (C)		9.84	9.84	13.78	33.4
Approx. Weight (lbs.)		42	81	131	244

Size 4 Inch FB

- 6 Inch RB

### **Dimensions in inches**

Valve Size		1/2" 15mm	3/4" 20mm	1" 25mm	1-1/2" 40mm	2" 50mm	3" 80mm	4" 100mm
Bore Size		0.50	0.75	1.00	1.50	2.00	3.00	4.00
Face to Face	RF	6.50	7.50	8.50	9.50	11.50	14.00	17.00
(A)	RTJ	6.50	7.50	8.50	9.50	11.62	14.12	17.12
Length of Lever (C)		5.90	5.90	8.66	9.84	9.84	13.78	31.50
Approx. Weight (lbs.)		10	12	16	31	44	104	176

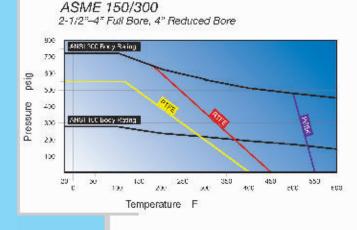




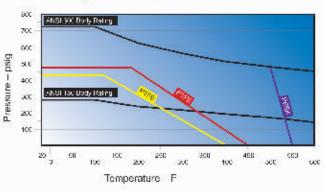
# PRESSURE TEMPERATURE CHART

The following chart indicates the pressure and temperature ratings for commonly used seat and seal material used in ASME 150#-600# Fastwell floating ball valves. Other materials are available upon request.

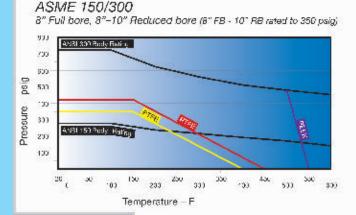
ASME 150/300 1/2"-2" Full Bore, 1/2"-3" Reduced Bore 900 ANSI VIC Birly Reing 730 pisi 8.37 530 400 Pressure ANSI 100 Body Rating 300 231 100 29 U 50 200 350 450 550 100 133 232 100 sec ett 399 Temperature F



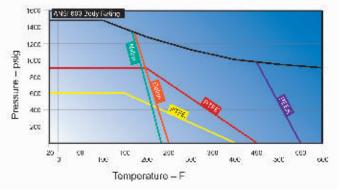
ASME 150/300 6" Full Bore, 6"–8" Reduced Bore



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ASME 600 1-1/2"-4" Foll Bore & Reduced Bore



# **TERMS & CONDITIONS OF SALE**



# SCOPE

These terms and conditions apply to all Fastwell valve products, and supersedes all previously published terms and conditions.

Hereafter, Fastwell Fitting Industries shall be referred to as Fastwell.

Special terms and conditions printed on a buyer's order will only apply insofar as they conform to the terms and conditions detailed on these pages. Terms and conditions of an order that change or modify those on this sheet shall not be binding on Fastwell.

# **APPROVAL**

All quotations, contracts, orders, or agreements are subject to approval and/or acceptance by the main offce of Fastwell.

We reserve the right to correct clerical or stenographic errors in quotations, orders, invoices, and other contracts, agreements, or documents.

# PRICES

Possession of price lists will not be accepted by Fastwell as an obligation, or offer to sell the goods listed therein to anyone.

All prices contained therein are subject to change without notice, and supersede all previous lists. All orders will be invoiced at prices in effect at the time of shipment unless quoted in writing.

# **CHANGES**

Orders cannot be cancelled or specifications be changed without the consent of Fastwell and then only in terms indemnifying Fastwell against loss.

# QUOTATIONS

Goods quoted FO.B. our service center are subject to prior sale. Prices quoted are valid only for the duration indicated in the quotation. Quoted prices supersede all previous prices, quotations, or contracts, and are subject to change without notice.

# CANCELLATIONS

Orders placed with us cannot be cancelled without our prior written consent. A cancellation charge will be applicable as outlined in our quotation.

### **CLAIMS**

All claims for shortages, corrections, or deductions must be made within 10 days after receipt of goods. Responsibility for goods lost or damaged in transit rests with carrier, and claims should be fled with the carrier by the consignee. Delivery of material to a common carrier shall be considered delivery to the buyer, and shall be at the buyers risk thereafter.

# **DELIVERY DELAYS**

We assume no responsibility for delays in delivery, or defaults resulting from strikes, work stoppages, fres, foods, accidents, war, inability to obtain materials, or any other cause unavoidable and beyond our control.

# **TAXES**

Fastwell quotations and/or contracts do not include any municipal, state, or federal sales, excise, use occupational, or other taxes, and any such tax, if paid by us will be charged to the purchaser.

# **CATALOG ILLUSTRATIONS**

Catalog illustrations are actual representations of a certain size of each product line, but do not necessarily represent all sizes in details. We reserve the right to institute changes in materials, designs, and specifications without notice in keeping with our policy of continuing product improvement.

# **CATALOG WEIGHTS**

Catalog weights represent average weights of products and are in no sense guaranteed.

### RETURNS

See Return Goods Policy on next page.

# **SPECIAL ORDERS**

Orders for special goods must be in writing and accompanied with detailed prints and/or sets of specifcations, unless specifcations on the orders are defnite and complete. Orders will not be entered with the factory unless this is adhered to. Cancellation charges will be as outlined in our quotations.

# **FREIGHT TERMS**

All shipments are F.O.B. our service centers. See current bulletin for freight allowance.

# WARRANTY

See warranty on reverse side



# **RETURN GOOD POLICY**

This policy supersedes all other policies for return goods.

- I. Goods returned at customers request:
  - A. Material must be:
    - 1. Of our manufacture.
    - 2. In clean, new and saleable condition. It must have been stored inside out of the weather.
    - 3. Shipped from one of our service centers within the 12 calendar months preceding the request for return, and the return will not cause inventory to exceed maximum allowable levels.
    - 4. Personally inspected by a Fastwell representative prior to its return.
    - 5. Special or non-standard items are non-returnable.
  - B. Return shipments must be prepaid.
  - C. Credit will be allowed at invoice price, less 25% handling cost, and less any freight paid by Fastwell
  - D. A Return Goods Card must be furnished by a fatual representative after inspection of the material, and must be returned with the shipment.
  - E. Shipments received without a Return Goods Authorization Card will be refused. Customer will be responsible for any storage and/or return freight.
  - F. Material returned which is not of Familian manufacture, not in clean and saleable condition, or not authorized for return will be returned to the customer freight collect.
- II. Goods returned because of an error by Fastwell
  - A. Material must be in a clean, new, saleable condition.
  - B. Return shipment should be made freight collect.
  - C. Full credit will be allowed.
  - D. Customer must receive Return Goods authorization prior to the return of the material. Return Goods Authorization Card must accompany shipment. Shipments received without Return Goods Authorization Card will be refused. Return Goods Authorization Card should be attached to the packing list.

All requests to return material to **Fastwell Fitting Industries.** must be submitted in writing to our National Sales Manager for authorization.

# WARRANTY

**Fastwell Fitting Industries.** warrants each product sold, if the products are of our manufacture, against defects in material and workmanship under normal use and service for a period of one year after date of shipment.

This warranty is made to the buyer only, and does not extend to any other party. The obligation of **Fastwell Fitting Industries.** under this warranty is limited to: (a) replacement of any part or parts proven defective in material or workmanship, (b) repair of the product FO.B. the factory or service center, (c) refund of the purchase price. In the case of product or parts not wholly of Fastwellmanufacture, Fastwell liability under this warranty be limited to the extent of Fastwell recovery from the manufacture of such parts under its warranty to Fastwell This warranty does not extend to any claims for labor, consequential damages, down time, or any other loss, damage, or expense of any kind arising out of the defect. We do not allow claims for unauthorized repairs, labor, or material. We are not responsible for loss of use, personal injury, lost profts, or any other damages whatsoever in connection with the warranties set forth.

No warranty shall apply to any product which has been modifed or changed in design or function after leaving Fastwell facilities or which is misused or operated beyond its design capabilities, or used for other than its intended purpose. Purchasers of Fastwell products should consult knowledgeable advisors in the selection of product type and material of construction for their specific use. The buyer assumes all risk of this selection.

The buyer shall permit Fastwellor its authorized representative to inspect the product so that it may determine its obligation. Fastwell shall be entitled to the return of the defective product or parts. Buyer must notify Fastwell promptly upon discover of any claimed defect.

No material may be returned without first obtaining written permission from Fateral Valve International, Inc.





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TΜ

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